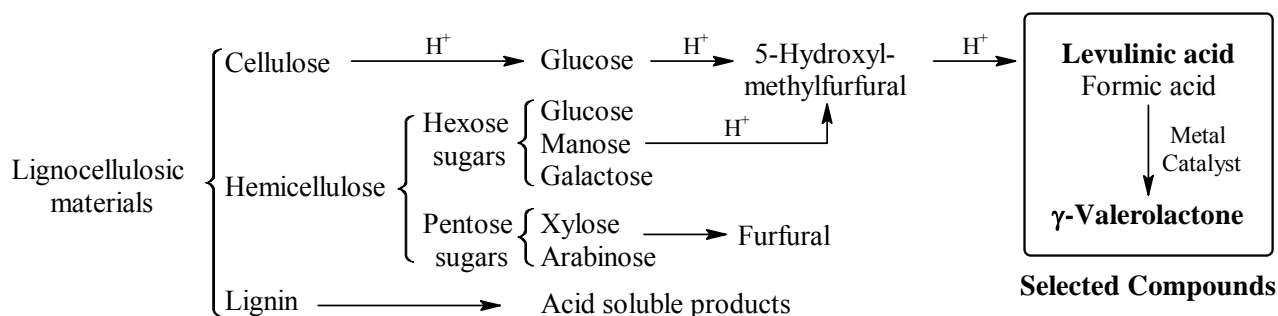


Title	固体触媒を用いるバイオマス由来化合物からのレブリン酸と γ -バレロラクトンの合成に関する研究
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論文の内容の要旨

INTRODUCTION



Scheme 1. Conversion of biomass to levulinic acid and γ -valerolactone

The depletion of fossil resource reserves and the degradation of the environment stimulate the search for sustainable and renewable resources [1]. Various alternative energy sources have been developed, such as hydroelectric energy, wind power, geothermal energy, solar energy, and so on. Since the application of those energy sources might take longer than they are expected, the development of efficient processes to convert biomass resource into liquid fuels and valuable chemicals is a key research area in the next few decades.

The main purpose of this dissertation is the study on transformation of biomass-derived compounds to levulinic acid (LA) using heterogeneous catalysts as well

as upgrading of LA to γ -valerolactone (GVL) over various supported metal catalysts using formic acid (FA) as the hydrogen donor source. LA and GVL have been identified as platform molecules for the synthesis of various organic chemicals for production of polymers, fuels, additives, organic solvent, *etc* [2]. Studies of thesis, therefore, focus on:

1. Investigation of the utilization of solid acid catalysts for synthesis of LA from 5-hydroxymethylfurfural (HMF), hexose sugars and other carbohydrates.
2. Preparation of solid base catalysts for isomerization reaction of glucose into fructose and further synthesis of LA from glucose in combination with solid acid catalyst.
3. Development of highly active and reusable supported metal catalysts for production of GVL from biomass-derived compounds.

ACHIEVED RESULTS

The first work describes the conversion of HMF and C6-sugars to LA in aqueous medium under mild reaction conditions. These are most active starting materials for hydration/dehydration reaction to LA. Among tested solid acid catalysts, Amberlyst 15 exhibited the highest performance. Under optimum reaction temperature (120 °C), Amberlyst 15 could convert 96% HMF to LA with 82% yield after 18 h, while Nafion 50 and SBA-SO₃H gave lower LA yields (78% and 63%, respectively). The effect of dehydration reaction conditions of fructose over solid acid catalysts was studied. Maximum LA yield was 52%. In this reaction, large amount of undesired solid compounds, known as humins, were formed. After filtration to remove solids, LA could be easily isolated by vacuum rotary distillation method giving 47% isolated yield. Reuse experiments show the slight decrease in activity of Amberlyst 15. After 6 runs, the LA yield decreased from 52 to 30%. These same reaction conditions were applied to hydrolysis and dehydration of other carbohydrate compounds (glucose, mannose, galactose, sucrose, cellobiose, inulin, cellulose). The hydrolysis of dimers or polymers to monosaccharides was quite easily. However, the conversion of glucose to LA at 120 °C took place very slowly and faster when increased reaction temperature to 150 °C. This problem showed that glucose is more stable than fructose in the dehydration reaction to LA and the isomerization of glucose to fructose is necessary for production of LA from glucose with benign conditions.

In the second work, zirconium carbonate (ZrC) as water-tolerant solid base catalyst was prepared by a simple method. XRD, FT-IR, TG and titration methods have been used to determine the characteristics of obtained catalysts.

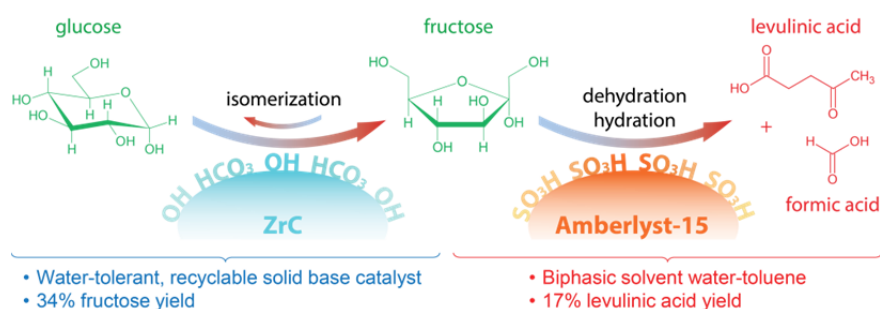


Figure 1. Utilization of both solid base and solid acid catalyst for converting glucose in to levulinic acid in one-pot reaction manner

The results showed that Zr-OH groups play as basic sites, the basic site amount of ZrC could be comparable with those of hydrotalcite and anionic ion-exchanged resin (Amberlyst A26OH). However, ZrC gave the highest performance in the glucose to fructose isomerization reaction with 34% fructose yield (at 45% glucose conversion). Hot filtration method was used to estimate the heterogeneity of catalyst. The recycling experiment showed that ZrC could retain its activity after the reaction, the fructose yield did not decrease significantly for 5 runs. ZrC could work together with acid catalyst for one-pot transformation of glucose to LA. In this reaction, ZrC participated in the isomerization stage to afford fructose from glucose before fructose was dehydrated over solid acid catalyst to give final product, LA. In the presence of ZrC, glucose could be converted to LA more easily even at mild reaction conditions. In the biphasic solvent of water/toluene, the reaction took place faster than in pure water solvent affording 17% LA yield.

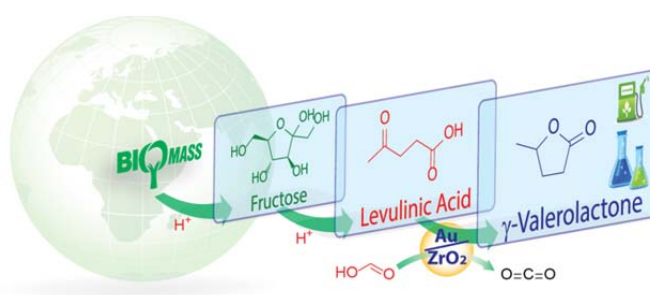


Figure 2. Dehydration/hydrogenation of biomass-derived compounds to γ -valerolactone

The main works of last study were syntheses of GVL from hydrogenation of LA and dehydration/hydrogenation of fructose using FA as hydrogen source. In the first reaction, FA was utilized as hydrogen donor source, while it played two functions in the second reaction: acid catalyst and hydrogen source. At low temperature (120 °C), FA catalyzed the dehydration of fructose to LA before it was decomposed by metal catalysts

at higher temperature (150 °C) to provide hydrogen to hydrogenation of LA that was obtained from previous step yielding final product, GVL. The screening metals and supports showed carbon and SBA-15 are the best supporting materials for Ru catalysts in the hydrogenation reaction of LA to GVL. I found that gold catalysts can decompose completely FA to CO₂ and H₂. They also possess good ability of LA hydrogenation to GVL. Under optimized conditions (FA/LA = 2, 150 °C and 5 h), Au/ZrO₂ and Au/ZrC could enhance the hydrogenation of LA resulting 97% GVL yield. Recycling experiments show that Au-supported zirconium compounds have excellent recyclability. Gold metal species is not leached from solid catalysts during the reaction. Au-supported zirconium compounds are acid-tolerant catalysts and can be reused at least 5 times without significant loss of their catalytic activities. In the one-pot manner for production of GVL from fructose, Au catalysts also exhibit the better activity than Ru catalysts. The transformation of fructose by Au catalysts gave 48% GVL yield and recovered catalysts could be reused several times.

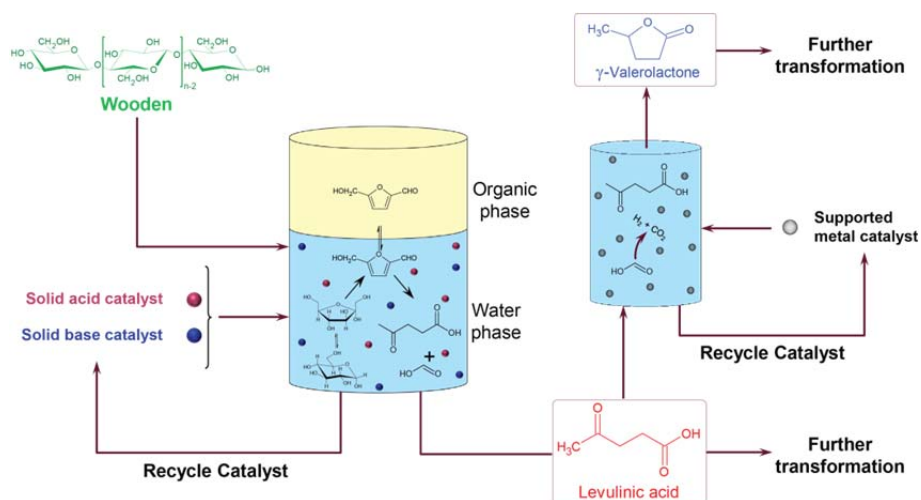
GENERAL CONCLUSION

Levulinic acid (LA) and γ -valerolactone (GVL) have been identified as important platform molecules for synthesis of chemicals, production of liquid fuels, solvents, additives, *etc.* In this research, LA is obtained by acid-catalyzed processes of HMF and fructose with 82 and 52% yields under optimum reaction conditions in water solvent, respectively. The obtained results also reveal that solid acid catalyst Amberlyst-15 can be recycled several times and is potential candidate for replacing homogeneous catalysts for production of LA.

The new solid base catalysts zirconium carbonate (ZrC) is successfully prepared by simple method. Its catalytic activity is tested in the glucose-fructose isomerization reaction. ZrC is truly solid base catalyst for glucose isomerization affording 34% fructose yield. It can work in wide range of reaction temperature (80-140 °C) and can be recycled for many times without significant loss of activity. In biphasic solvent, the combination of ZrC with Amberlyst-15 gave 17% LA yield from glucose.

The upgrading of LA to GVL is performed by hydrogenation reaction over supported metal catalysts using formic acid (FA) as alternative hydrogen source. Zirconia-supported gold catalyst (Au/ZrO₂) is found to be the excellent catalyst for decomposition and subsequent hydrogenation of LA to GVL with 97% yield. Au/ZrO₂ is a highly stable, acid-tolerant catalyst and can be reused at least 5 times without significant loss of its activity. Au/ZrO₂ is also the best catalyst for the one-pot transformation of fructose to GVL in water which provides 48% yield of GVL.

PROSPECT OF THIS THESIS



Scheme 2. Potential utilization of both solid acid-base catalysts and supported metal catalysts for production of LA and GVL from lignocellulosic materials.

From results achieved in the present thesis, this author suggests further progresses for upgrading of biomass-derived compounds to higher valuable chemicals as follows.

1. Application of solid acid catalyst for hydrolysis followed by dehydration reaction of lignocellulosic materials to LA at high temperature (150-200 °C). Combination of solid base and solid acid catalysts in an one-pot reaction to synthesis LA. The use of biphasic solvents (water-organic) may facilitate the reaction to occur faster toward the formation of product than in pure water solvent
2. SBA-15 has a potential to be used as support for grafting both of acidic site and basic site on its surface. This type of catalyst can act as duality acid-base catalyst and it is expected to have high efficiency for multiple-step reactions that require both of acid and base catalysts.
3. For the production of GVL, Ru/C has high activity and are well-known. However the application of this catalyst is restrained because it is easily poisoned by contaminations (humins) formed during the reaction. The regeneration of this catalyst usually required calcination in air and Ru/C is burnt under this condition. Ru/SBA has high activity that can comparable with that of Ru/C. Moreover, Ru/SBA possesses highly thermal stability that makes Ru/SBA easily to be regenerated by calcination. Consequently, Ru/SBA becomes greatly alternative candidate for replacing Ru/C in industry. Au supported on zirconia and zirconium carbonate are

also potential catalysts for decomposition of FA and hydrogenation of LA because of its excellent activity and recyclability. Further studies are needed to understand clearly the effect of support to the activities of metal catalysts.

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LIST OF PUBLICATIONS AND PRESENTATIONS

Publications

1. Pham Anh Son, Shun Nishimura, Kohki Ebitani, “Production of γ -Valerolactone from Biomass-derived Compounds using Supported Metal Catalyst and Formic Acid as Hydrogen Source”, *RSC Advances*, *4*, 10525-10530, **2014**.
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1. Pham Anh Son, Shun Nishimura and Kohki Ebitani, Synthesis of Levulinic Acid from D-Fructose using Solid Acid Catalyst, *Hokuriku Research Conference - Japan Chemical Society*, Kanazawa University, Ishikawa, Japan, 18 November 2011 (Poster presentation, No. J10).
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KEYWORDS

Levulinic Acid • Gamma Valerolactone • Solid Acid-Base Catalysts • Supported Gold Catalyst • Biomass-derived Compounds

論文審査の結果の要旨

化石資源の枯渇が懸念される昨今、資源の多様化を目指し再生可能資源であるバイオマス由来物質から化成品・エネルギーを生産する技術の開発が急がれている。その中でも特に、木質系バイオマスの有効利用が求められており、その主成分であるセルロースやヘミセルロースから合成される糖類を原料とする触媒転換法が有効となると期待されている。本研究では、付加価値が高いレブリン酸および γ -バレロラク톤を目的生成物とし、セルロースやヘミセルロースから合成される糖類（グルコース、フルクトース）を効率的に変換する固体触媒反応系の開発を目的とした。

まず、水溶媒中でフルクトースをレブリン酸へと変換する触媒系の開発を行った。フルクトースは、5-ヒドロキシメチルフルフラールへと脱水され、次いで加水分解によりレブリン酸へと変換されると考えた。種々検討の結果、水中で酸性を示すイオン交換樹脂 Amberlyst-15 が再使用可能な固体触媒として作用し、120°C という比較的低い反応温度にてレブリン酸が収率 52% で得られる事を見いだした。

次に、レブリン酸合成のキーとなるグルコースからフルクトースへの異性化反応を促進させる固体塩基触媒の調製・開発を目的にした。その結果、水溶媒中で作用できる新規な固体塩基触媒としてジルコニウムカーボネート (ZrC) を見だし、種々キャラクタリゼーションを行った。また、ZrC 触媒は再使用可能であり、先述した固体酸触媒 Amberlyst と組み合わせると、生成したフルクトースがさらに脱水・加水分解を経てレブリン酸がワンポットで合成できる事を明らかにした。ZrC 触媒を反応途中で取り除くと異性化反応が完全に停止する事から、ZrC は不均一系塩基触媒として作用している。

また、ギ酸を水素源とするレブリン酸からの γ -バレロラク톤への水素化反応において、種々の担持金属触媒を検討した所、ZrO₂あるいは先述した ZrC 表面に固定化された金ナノ粒子が極めて有効である事を見いだした。さらに、フルクトースの脱水反応にて系中で副生するギ酸を用いる事ができ、フルクトースからレブリン酸を経由した γ -バレロラク톤へのワンポット合成反応へと展開できた。

以上、本論文は脱水・水和・異性化・還元（脱酸素）・環化反応を含むバイオマス由来の糖類の変換反応において、有効な不均一系触媒系を見いだす事に成功した。

本論文は、木質系バイオマス由来物質の高付加価値物質群への変換について有効な触媒系設計指針と成り得ると考えられ、学術的・工業的に貢献するところが大きい。よって博士（マテリアルサイエンス）の学位論文として十分価値あるものと認めた。